

COMBINATION AIR VALVE FOR SEWAGE & WASTEWATER WITH SURGE PROTECTION, REDUCED PORT

Ductile Iron (code 475)

Model VEC-313-SP-C-R

BERMAD VEC-313-C-R is a quality combination air valve for a variety of sewage and wastewater networks and operating conditions. It evacuates air during pipeline filling, allows efficient release of air and gas pockets from pressurized pipes, and enables the intake of large volumes of air in the event of network draining.

With its advanced aerodynamic design, double orifice and Surge Protection (Anti-slam / slow closing) device, this valve provides excellent protection against air accumulation, vacuum formation and pressure surges.

Features & Benefits

- Straight flow body with nominal (equal) inlet and outlet size.
- Elongated body design: Prevents solids from making contact with valve's operating parts.
- Surge Protection: the kinetic orifice is partially closed during the second stage of the air relief, preventing damage to the air valve and the system and increasing the operational time without maintenance.
- Drainage Valve: 1"; DN25 female threaded BSP.
- Simple, robust structure with fully corrosion-resistant parts: Lower maintenance and increased life span.

Typical Applications

- Pumping stations and deep well pumps: Air relief, surge protection and vacuum prevention.
- Non clean water pipelines: Protection against air and gas accumulation and vacuum formation at elevations, slope change points and at road/river crossings.
- Wastewater treatment plants: Air relief, protection against air and gas accumulation and vacuum formation.

Inlet and Outlet Connections

- Inlets: Flanged 3-10"; DN80-250
- Outlets: Mushroom

Operational Data

- Pressure Rating: ISO PN16 (all inlet sizes), ISO PN25 (up to 6"; DN150)
- Minimum operating pressure: 0.2 bar
- Maximum operating pressure: 16 bar or 25 bar
- Media and operating temperature: 1-60°C

Materials

- Lower and Top Flanges: Ductile Iron
- Body (Barrel): Stainless Steel 316
- Cover: Carbon Steel
- Screen: Stainless Steel 304
- Coating: Fusion Bonded Epoxy
- Automatic Orifice: Stainless Steel 316
- Float: High density Polyethylene (HDPE)
- Elastomers: NR, PU
- Bolts & Nuts: Stainless Steel 316
- Drainage ball valve: Stainless Steel 316



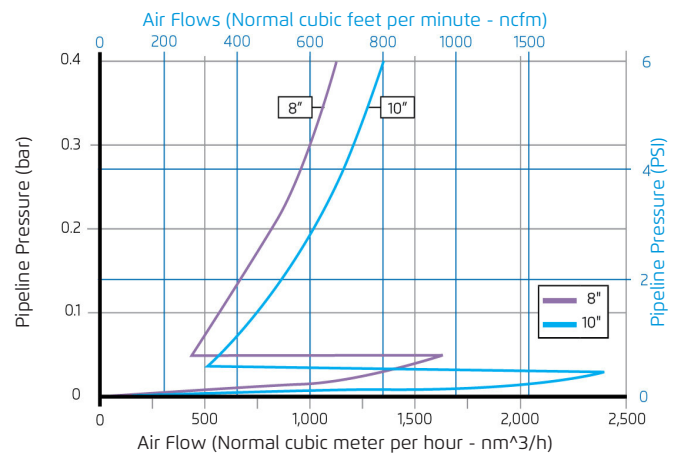
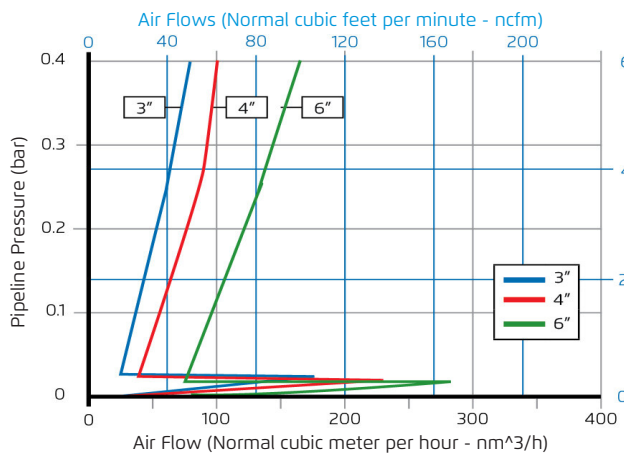


Orifice Specifications

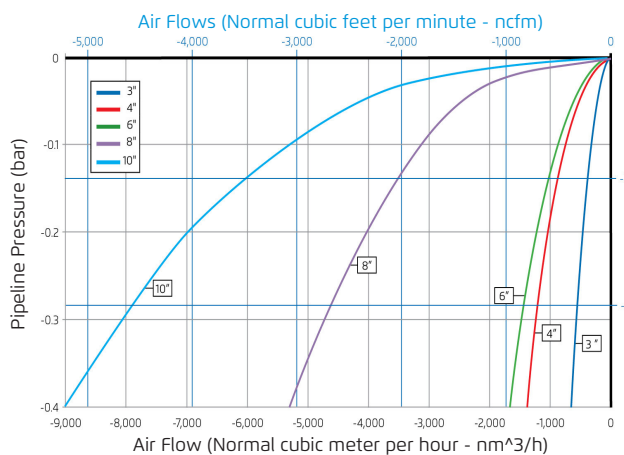
Inlet Sizes	Automatic Orifice Area		Kinetic Orifice		Surge Protection	
	PN16	PN25	Diameter	Area	Diameter	Area
Inch; mm	Sq mm	Sq mm	mm	Sq mm	mm	Sq mm
3"; DN80	3.1	3.1	50	1,963	9.0	254
4"; DN100	3.1	3.1	80	5,027	12.0	201
6"; DN150	3.1	3.1	17.0	314		
8"; DN200	28.3	---	150	17,671	25.0	707
10"; DN250	28.3	---	200	31,416	34.0	1,257

Air Flow Performance Charts

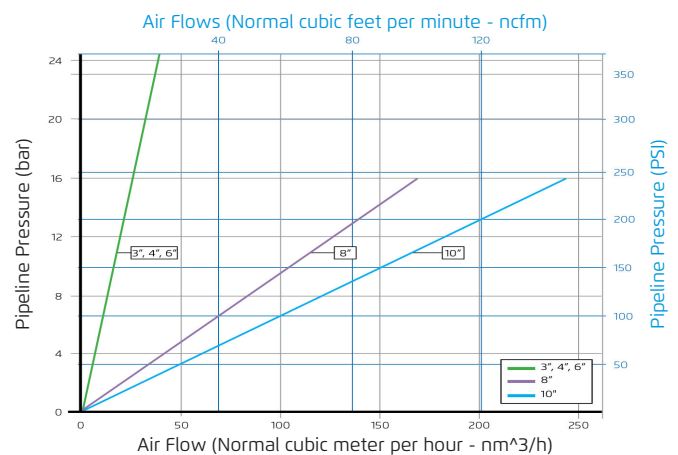
Air Relief with Surge Protection (Pipeline Filling)



Air Relief and Intake (Pipeline Filling, Draining and Vacuum Conditions)



Air Release (Pressurized Operation)



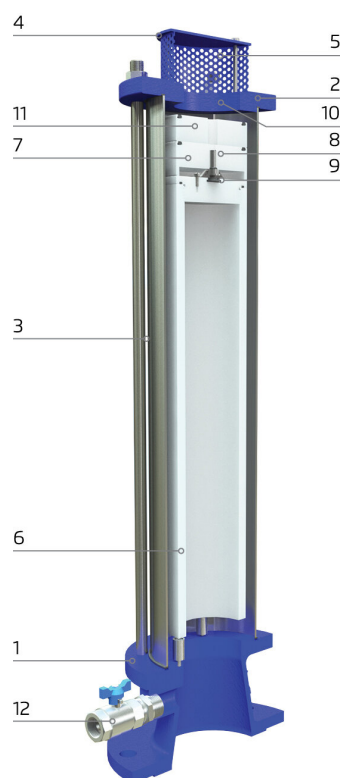
- For higher automatic air release capacity, Please consult with BERMAD.
- Air relief and intake charts for inlet connections 2-4", DN50-100 are based on actual measurements, measured in Bermad Air Flow test bench, according to EN-1074-4 standard. Use Bermad Air software for optimized Sizing & Positioning of Air Valves.



Data for VEC-313-SP-C-R with Surge Protection Feature

Inlet Sizes	VEC-313-SP Switching Value	VEC-313-SP Air relief at 6 psi; 0.4 bar
	Mushroom Outlet	Mushroom Outlet
Inch; mm	bar	nm ³ /h
3"; DN80	0.03	80
4"; DN100	0.02	100
6"; DN150	0.02	180
8"; DN200	0.05	600
10"; DN250	0.03	800

Cutaway



- [1] Lower Flange
- [2] Upper Flange
- [3] Body (Barrel)
- [4] Cover
- [5] Screen
- [6] Float
- [7] Auto Orifice Disc
- [8] Auto Orifice
- [9] Auto Orifice Seal
- [10] Kinetic Orifice
- [11] Surge Protection Disc
- [12] Drainage Valve (Optional)



Dimensions & Weights

		Ductile Iron (code 475)		
Inlet Sizes	Connection	Width (D)	Height (H)	Weight
in; mm		mm	mm	Kg
3"; DN80	Flanged	200	905	22
4"; DN100	Flanged	220	908	26
6"; DN150	Flanged	285	1050	38
8"; DN200	Flanged	355	1180	82
10"; DN250	Flanged	415	1250	100

Dimension does not include the drainage ball valve, see assembly drawing.