

COMBINATION AIR VALVE

Ductile Iron

Model C72-C

BERMAD C72 is a high quality dual body combination air valve for a variety of water networks and operating conditions. It evacuates air during pipeline filling, allows efficient release of air pockets from pressurized pipes, and enables large volume air intake in the event of network draining.

With its advanced aerodynamic design and Surge Protection (Anti-slam / slow closing) device, this valve provides excellent protection against air accumulation, vacuum formation and pressure surges, with improved sealing in low pressure conditions.

Features & Benefits

- Straight flow body with nominal (equal) inlet and outlet size: Higher than usual flow rates.
- Dynamic sealing: Prevents leakage under low pressure conditions (3.0 psi; 0.2 bar).
- Two optional outlets (sideways, downwards) that can swivel 360°: Easy to install in a variety of site conditions.
- Compact and simple structure with fully corrosion resistant internal parts: Lower maintenance and increased life span.
- Designed in compliance with functional standards and water service standards.
- Factory approval and Quality Control: Performance and specification tested and measured with specialized test bench, including vacuum pressure conditions.

Typical Applications

- Pumping stations and deep well pumps: Air relief, surge protection and vacuum prevention.
- Pipelines: Protection against air accumulation and vacuum formation at elevations, slope change points and road / river crossings.
- Water networks: Protection against vacuum formation, surge and water hammers at points likely to experience water column separation.

Additional Features & Accessories

- Surge Protection (code SP): the kinetic orifice is partially closed during the second stage of the air relief, preventing damage to the air valve and the system.
- Assisted Closing (code AC): the kinetic orifice is set to be partially closed during air relief.
- Service port (code P) fitted with 1/4"; DN6 plug for pressure gauge connection, check point or test drain for air valve function.
- Drainage Valve (code Z).
- Insect Screen (code S).



C72 Side Outlet



C72 Down Outlet



Inlet and Outlet Connections

- Inlets: Female threaded 2"; DN50, flanged 2-8"; DN50-200
- Outlets:
 - Downwards, 2-8", DN50-200 without a connection to drainage pipeline
 - Sideways, female threaded 2-3"; DN50-80, grooved 4-8", DN100-200. Optional addition of extension with 90 degrees for 2-3"; DN50-80

Materials

- Body: Ductile Iron
- Kinetic Orifice (Top plate): Stainless Steel, Ductile Iron
- Automatic Orifice: Stainless Steel
- Float: Polypropylene, Glass-reinforced Nylon
- Elastomers: EPDM, NBR
- Coating: Fusion Bonded Epoxy

Operational Data

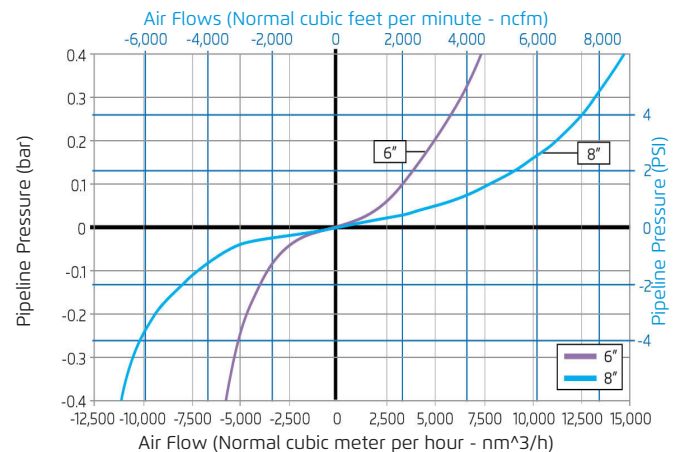
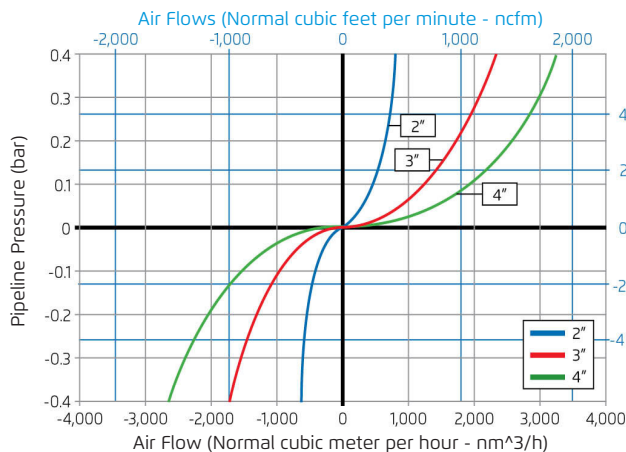
- Pressure Rating: 230 psi, 360 psi, 580 psi
- Minimum operating pressure: 3.0 psi
- Maximum operating pressure: 230 psi, 360 psi, 580 psi
- Media and operating temperature: 33-140°F

Orifice Specifications

Inlet Sizes	External Automatic Orifice Area (A72)			Internal Automatic Orifice Area (C70)			Kinetic Orifice		Surge Protection		
	230 psi	360 psi	580 psi	230 psi	360 psi	580 psi	Diameter	Area	Number of holes	Hole Diameter	Total Area
Inch; mm	Sq inch	Sq inch	Sq inch	Sq inch	Sq inch	Sq inch	Diameter	Area	--	inch	Sq inch
2"; DN50	0.005	0.004	0.003	0.002	0.001	0.001	2.0	3.142	4	0.197	0.122
3"; DN80	0.005	0.004	0.003	0.004	0.002	0.002	3.0	7.069	4	0.315	0.312
4"; DN100	0.005	0.004	0.003	0.005	0.003	0.002	4.0	12.566	4	0.394	0.487
6"; DN150	0.005	0.004	0.003	0.014	0.009	0.005	6.0	28.274	4	0.591	1.096
8"; DN200	0.005	0.004	0.003	0.034	0.022	0.012	8.0	50.265	4	0.787	1.948

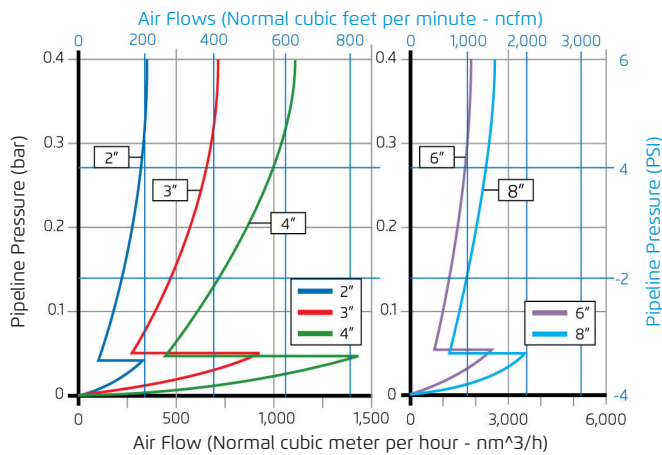
Air Flow Performance Charts

Air Relief and Intake - Down or Side outlet (Pipeline Filling, Draining and Vacuum Conditions)

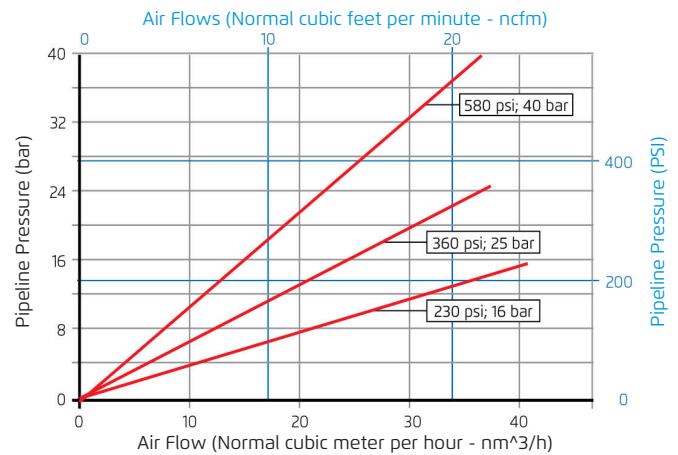




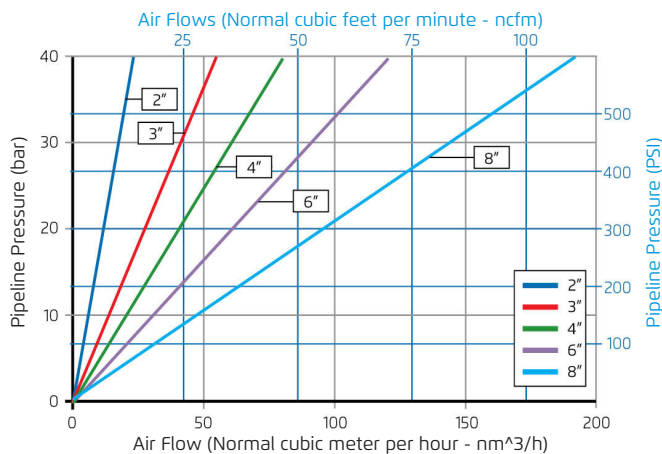
Air Relief with Surge Protection - Down outlet (Pipeline Filling)



Air Release - External Orifice (A72) (Pressurized Operation)



Air Release - Internal Orifice (C70) (Pressurized Operation)



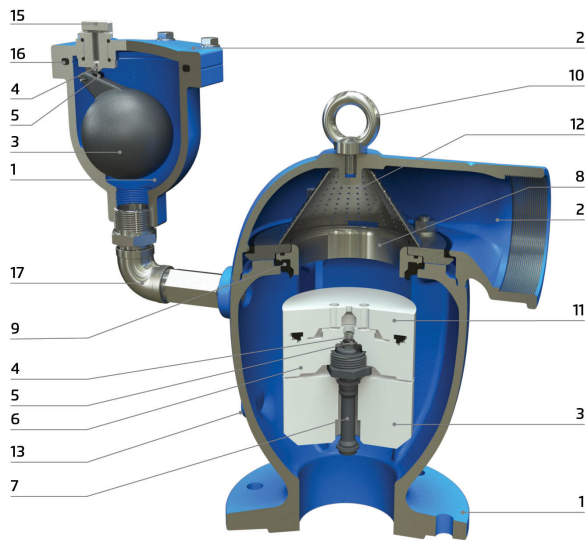
- For higher automatic air release capacity, Please consult with BERMAD.
- Air relief and intake charts are based on actual measurements, measured in Bermad Air Flow test bench, according to EN-1074/4 and AS4883 standard and refer to side outlet. Use Bermad Air software for optimized Sizing & Positioning of Air Valves.

Data for C72-C with Surge Protection Feature

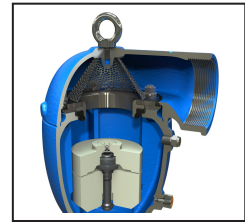
Inlet Sizes	C70-SP Switching Value		C72-SP/AC Air relief at 0.4 bar	
	Side	Down	Side	Down
Inch; mm	psi	psi	ncfm	ncfm
2"; DN50	0.57	0.68	200	200
3"; DN80	0.78	0.88	399	399
4"; DN100	0.71	0.80	627	627
6"; DN150	0.64	0.83	958	958
8"; DN200	0.73	0.73	1,471	1,471



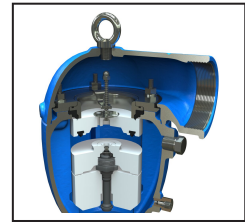
Cutaway



- [1]** Body
- [2]** Cover
- [3]** Float
- [4]** Auto Orifice
- [5]** Auto Orifice Seal
- [6]** Auto Orifice Disc
- [7]** Auto Orifice Rod
- [8]** Kinetic Orifice
- [9]** Kinetic Orifice Seal
- [10]** Eye Bolt
- [11]** Surge Protection Disc (SP, Optional)
- [12]** Insect Screen (Optional)
- [13]** Service Port (Optional)
- [14]** Drainage Valve (Optional)
- [15]** Auto Orifice Cover
- [16]** O-Ring

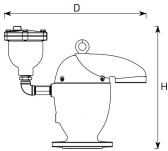


Without Surge Protection (C72)



With Assisted Closing (C72-AC)

Dimensions & Weights

		 Side Ductile Outlet			 Down Ductile Outlet		
Inlet Sizes	Connection	Width (D)	Height (H)	Weight	Width (D)	Height (H)	Weight
in; mm		in	in	lbs	in	in	lbs
2"; DN50	Threaded	12.6	14.12	28.3	14.4	14.2	29.4
2"; DN50	Flanged	12.6	14.2	35.2	14.4	14.2	36.3
3"; DN80	Flanged	14.8	15.6	55.7	17.5	15.6	56.5
4"; DN100	Flanged	16.3	16.7	75.1	23.9	16.7	77.8
6"; DN150	Flanged	22.0	22.8	149.7	26.8	22.8	156.7
8"; DN200	Flanged	26.6	30.5	304.4	32.5	30.5	312.3