

# FLOW CONTROL & PRESSURE REDUCING

## with Opening and Closing Speed Controls

## Model 772-03-U

Hydraulically operated flow control & pressure reducing valve, that either maintains pre-set maximum flow and reduces higher upstream pressure to lower constant downstream pressure, regardless of fluctuating demand or varying system pressure.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.



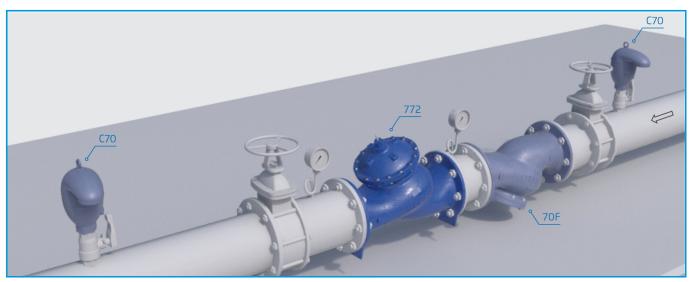
## Features & Benefits

- Designed to Stand up to the toughest conditions
  - Excellent anti-cavitation properties
  - Wide flow range
  - High stability and accuracy
  - Drip tight sealing
- Double chamber design
  - Moderated valve reaction
  - Protected diaphragm
  - Optional operation in very low pressure
  - Moderated closing curve
- Flexible design Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable Easy maintenance

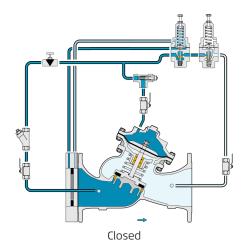
## **Typical Applications**

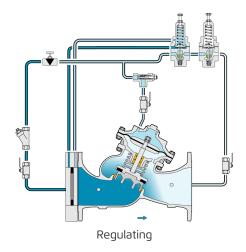
- Water delivery systems Balancing supply capacity with demand
- HVAC Systems Flow limiting to maintain efficiency and ensure optimal performance
- Filtration system Process flow control in filtration applications

## **Typical Installation**









This drawing refers to  $1\frac{1}{2} - 12^{n}$ ; 40-300 mm sized valves only. For other sizes please refer to the Model's IOM.

### Main Valve

Size Range:

**EN Series:** 1½"-16"; DN40-400 **ES Series:** 2½"-24"; DN65-600

Pattern: "Y" (globe)

Pressure Rating: 250 psi; 400 psi

End Connection: Flanged

Plug Types: Flat disc, V-port, Cavitation cage

**Temperature Rating:** 180°F For 140–180°F consult factory

Standard Materials:

Body & Cover: Ductile Iron

Bolts, Nuts & Studs: Stainless Steel

Internals: Stainless Steel, Tin Bronze, Coated Steel &

POM

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

**Coating:** Dark blue Fusion bonded epoxy

For other materials contact BERMAD

## **Control System**

#### **Standard Materials:**

Accessories: Stainless Steel, Bronze & Brass

**Tubing:** Stainless Steel or Copper **Fittings:** Stainless Steel or Brass

#### Pilot standard materials:

**Body:** Stainless Steel, Bronze & Brass **Elastomers:** Synthetic Rubber **Internals and Spring:** Stainless Steel

#### **Pilot Options:**

Various pilots and calibration springs are available. Select according to valve size and operating conditions. For more details check relevant pilots product pages.

Orifice Standard Material: POM-C or Stainless Steel

#### **Notes**

- Orifice diameter is calculated for each valve.
- Flow Setting Range: (-)15% and (+)25% from predetermined flow.
- Orifice adds 20-32mm; 0.8"-1.2" to valve length.
- The orifice additional head loss is 0.2 bar; 2.8 psi
- Recommended continuous flow velocity: 0.3-6.0 m/sec; 1-20 ft/sec.
- Minimum operating pressure: 1.0 bar; 15 psi. For lower pressure requirements consult factory.
- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.
- When minimum head loss is essential and flow velocity is higher than 1.0 m/sec, consider using model 770-J.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.



#### www.bermad.com