



LEVEL CONTROL & PRESSURE SUSTAINING VALVE

with Bi-Level Electric Float

Model 753-65

Hydraulically operated, level control and pressure sustaining control valve that controls reservoir filling and reservoir level. During filling the valve sustains minimum upstream pressure regardless of fluctuating flow or reservoir level. Reservoir filling is in response to a Bi-level electric float switch signal opening at a pre-set low level and shutting off at a pre-set high level.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.



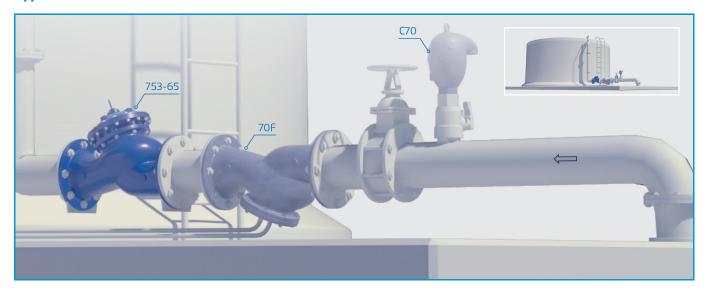
Features & Benefits

- Designed to Stand up to the toughest conditions
 - Excellent anti-cavitation properties
 - Wide flow range
 - High stability and accuracy
 - Drip tight sealing
- Double chamber design
 - Moderated valve reaction
 - Protected diaphragm
 - Optional operation in very low pressure
 - Moderated closing curve
- Flexible design Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable Easy maintenance

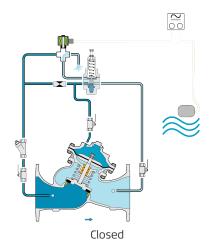
Typical Applications

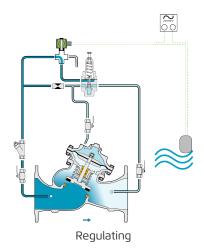
- Level control for water reservoirs
- Bi-Level control for water refreshment
- Water delivery system Prioritizing upstream over downstream demand
- Serves as a safety valve in tank filling systems
- Potable water, fire protection and grey water

Typical Installation









This drawing refers to 1½ – 8"; 40-200 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Size Range:

EN Series: 1½"-16"; DN40-400 **ES Series:** 2½"-24"; DN65-600

Pattern: "Y" (globe)

Pressure Rating: 16 bar; 25 bar **End Connection:** Flanged

Plug Types: Flat disc, V-port, Cavitation cage

Temperature Rating: 80°C For 60–80°C consult factory Standard Materials:

Body & Cover: Ductile Iron

Bolts, Nuts & Studs: Stainless Steel

Internals: Stainless Steel, Tin Bronze, Coated Steel &

POM

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

Coating: Dark blue Fusion bonded epoxy

For other materials contact BERMAD

Pilot standard materials:

Body: Stainless Steel, Bronze & Brass **Elastomers:** Synthetic Rubber **Internals and Spring:** Stainless Steel

Solenoid standard materials:

Body: Brass or Stainless Steel **Elastomers:** NBR or FPM **Enclosure:** Molded Epoxy

Solenoid Electrical Data:

Voltages:

(AC): 24, 110-120, 220-240, (50-60Hz)

(DC): 12, 24, 110, 220 **Power Consumption:**

(AC): 30VA, inrush; 15VA (8W), holding or 70VA,

inrush; 40VA (17.1W), holding

(DC): 8-11.6W

Values may vary according to specific solenoid model. For more details check solenoid product page.

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass

Tubing: Stainless Steel or Copper **Fittings:** Stainless Steel or Brass

Notes

- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing.
- Recommended maximum flow velocity: 6.0 m/sec; 20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.
- See BERMAD float installation recommendation.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.



www.bermad.com