

BOOSTER PUMP CIRCULATION ELECTRIC CONTROL VALVE

Model 745

Hydraulically operated, pump control valve that adds advanced "active check valve" logic to standard pump systems. The valve branches off the main line and is synchronized with the pump's electric control; it opens during pump startup and shutdown, thereby preventing pipeline surges. It also prevents startup flow debris (such as sand and pebbles) from penetrating into the system.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.



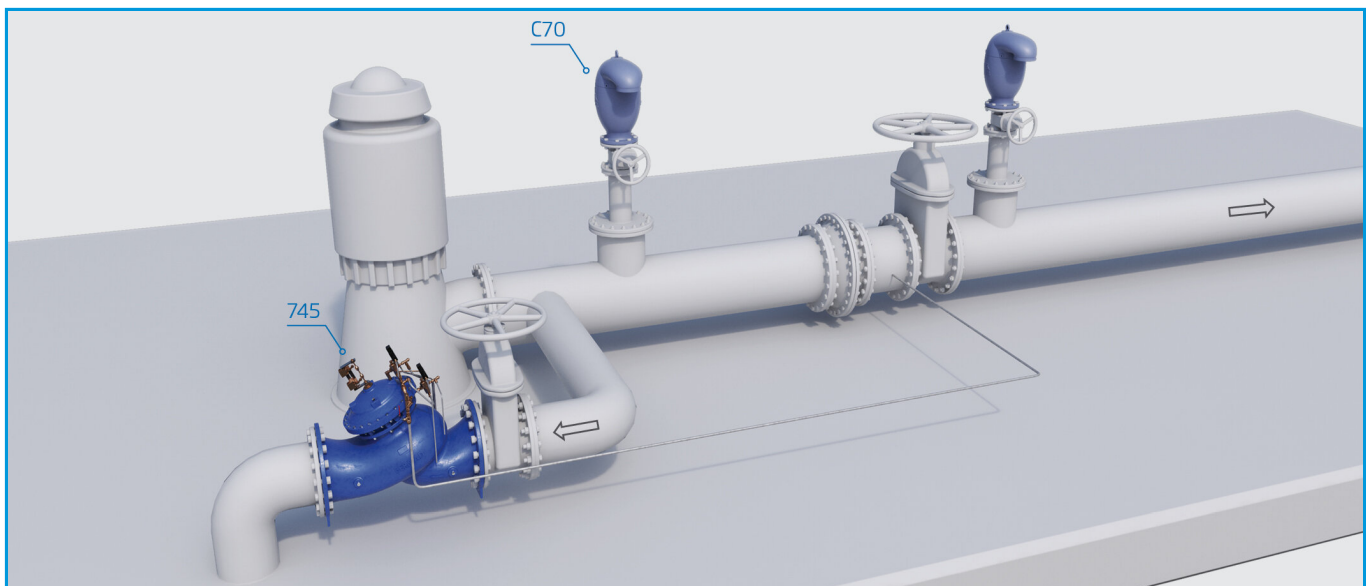
Features & Benefits

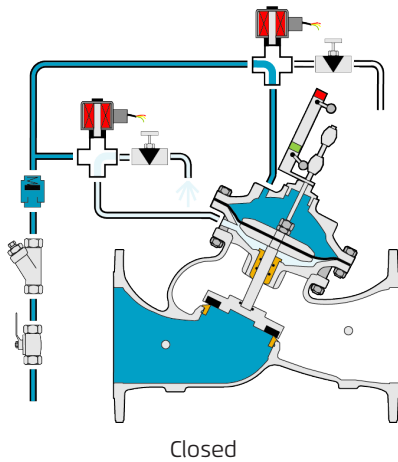
- Designed to - Stand up to the toughest conditions
 - Excellent anti-cavitation properties
 - Wide flow range
 - High stability and accuracy
 - Drip tight sealing
- Double chamber design
 - Moderated valve reaction
 - Protected diaphragm
 - Optional operation in very low pressure
 - Moderated closing curve
- Flexible design - Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) - Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable - Easy maintenance

Typical Applications

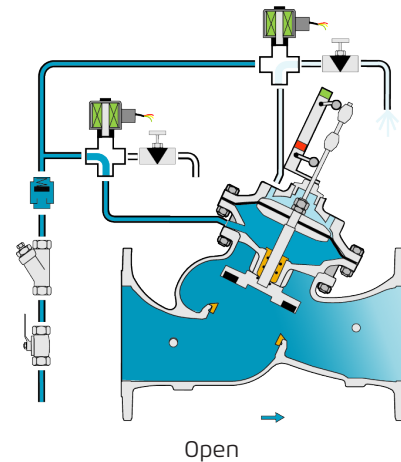
- Deep-Well Pump - Controls pump start-up and shut-down

Typical Installation





Closed



Open

This drawing refers to 1½ – 8"; 40-200 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Size Range:

EN Series: 1½"-16"; DN40-400

ES Series: 2½"-24"; DN65-600

Pattern: "Y" (globe)

Pressure Rating: 16 bar; 25 bar

End Connection: Flanged

Plug Types: Flat disc, V-port, Cavitation cage

Temperature Rating: 80°C

For 60–80°C consult factory

Standard Materials:

Body & Cover: Ductile Iron

Bolts, Nuts & Studs: Stainless Steel

Internals: Stainless Steel, Tin Bronze, Coated Steel & POM

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

Coating: Dark blue Fusion bonded epoxy

For other materials contact BERMAD

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass

Tubing: Stainless Steel or Copper

Fittings: Stainless Steel or Brass

Solenoid standard materials:

Body: Brass or Stainless Steel

Elastomers: NBR or FPM

Enclosure: Molded Epoxy

Solenoid Electrical Data:

Voltages:

(AC): 24, 110-120, 220-240, (50-60Hz)

(DC): 12, 24, 110, 220

Power Consumption:

(AC): 30VA, inrush; 15VA (8W), holding or 70VA, inrush; 40VA (17.1W), holding

(DC): 8-11.6W

Values may vary according to specific solenoid model.

For more details check solenoid product page.

Notes

- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.
- Recommended continuous flow velocity: 0.1-6.0 m/sec; 0.3-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the [BERMAD](https://www.bermad.com) website.