

# PRESSURE RELIEF/SUSTAINING VALVE

## Model 730

Pressure relief/sustaining hydraulically operated control valve that can fulfill either of two separate functions: When installed in-line, it sustains minimum pre-set, upstream (back) pressure regardless of fluctuating flow or varying downstream pressure. When installed as a "branched from the line" circulation valve it relieves excessive line pressure when above maximum pre-set.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.



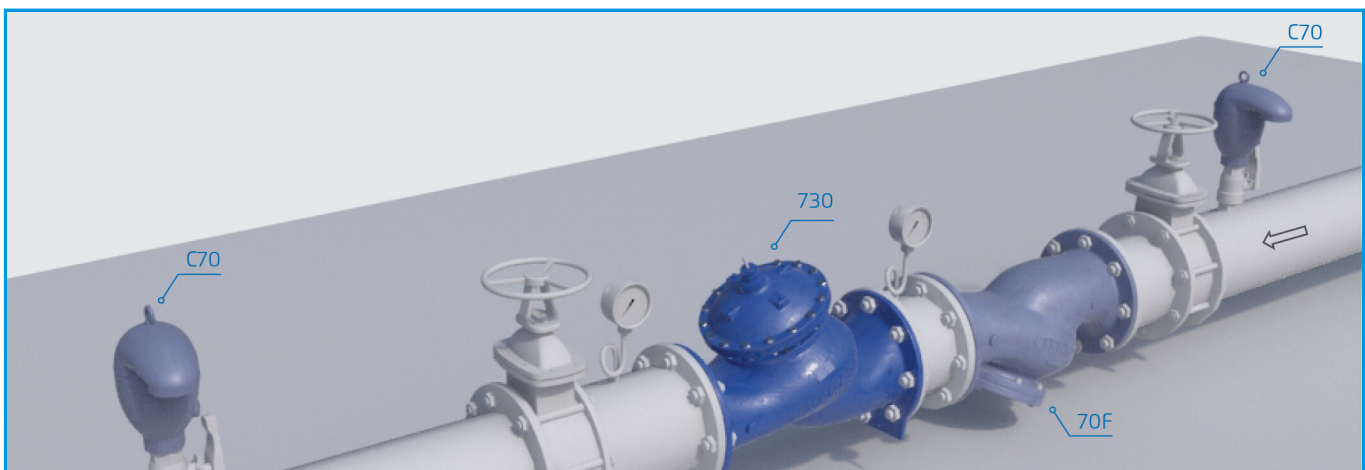
### Features & Benefits

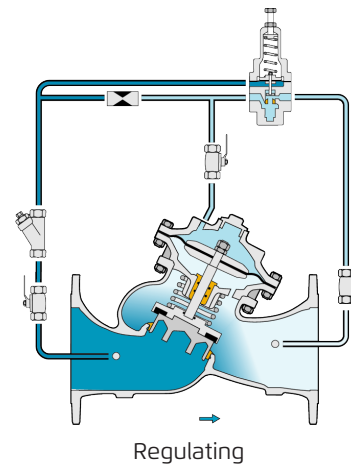
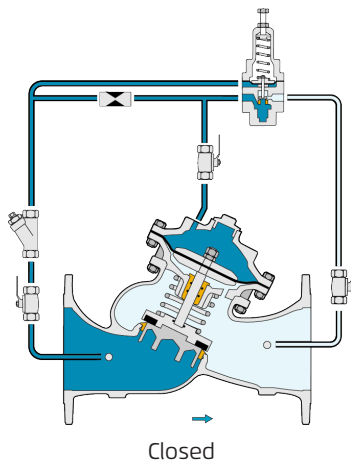
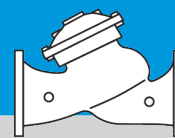
- Designed to - Stand up to the toughest conditions
  - Excellent anti-cavitation properties
  - Wide flow range
  - High stability and accuracy
  - Drip tight sealing
- Double chamber design
  - Moderated valve reaction
  - Protected diaphragm
  - Optional operation in very low pressure
  - Moderated closing curve
- Flexible design - Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) - Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable - Easy maintenance

### Typical Applications

- Water delivery system - Prioritizing upstream over downstream demand
- Water delivery system - Prioritizing upstream demand to maintain pressure
- Pumping stations - Ensure operating point on pump curve
- Pumping stations - Circulation during low demand
- Filtration system - Sustaining minimum pressure for efficient backflush

### Typical Installation





This drawing refers to 1½ – 8"; 40-200 mm sized valves only. For other sizes please refer to the Model's IOM.

### Main Valve

#### Size Range:

**EN Series:** 1½"-16"; DN40-400

**ES Series:** 2½"-24"; DN65-600

**Pattern:** "Y" (globe)

**Pressure Rating:** 16 bar; 25 bar

**End Connection:** Flanged

**Plug Types:** Flat disc, V-port, Cavitation cage

**Temperature Rating:** 80°C

*For 60–80°C consult factory*

#### Standard Materials:

**Body & Cover:** Ductile Iron

**Bolts, Nuts & Studs:** Stainless Steel

**Internals:** Stainless Steel, Tin Bronze, Coated Steel & POM

**Diaphragm:** Fabric-reinforced synthetic rubber

**Seals:** Synthetic rubber

**Coating:** Dark blue Fusion bonded epoxy

*For other materials contact BERMAD*

### Control System

#### Standard Materials:

**Accessories:** Stainless Steel, Bronze & Brass

**Tubing:** Stainless Steel or Copper

**Fittings:** Stainless Steel or Brass

#### Pilot standard materials:

**Body:** Stainless Steel, Bronze & Brass

**Elastomers:** Synthetic Rubber

**Internals and Spring:** Stainless Steel

#### Pilot Options:

Various pilots and calibration springs are available.

Select according to valve size and operating conditions.

For more details check relevant pilots product pages.

### Notes

- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.
- Recommended continuous flow velocity: 0.1-6.0 m/sec; 0.3-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the [BERMAD](https://www.bermad.com) website.