

PRESSURE SUSTAINING VALVE

with Electric Override

Model 730-59-X

Hydraulically operated, pressure relief/sustaining control valve that can fulfill either of two separate functions: When installed in-line, it sustains minimum pre-set, upstream (back) pressure, regardless of fluctuating flow or varying downstream pressure. When installed as a circulation valve, it relieves excessive line pressure when above maximum pre-set. This valve is a double chamber configuration using 3-way control, being extremely responsive regardless of operating conditions, allowing full opening without the risk of hydraulic lock out. In response to an electric signal the valve switches between regulation mode and a fully open mode to override the regulation and to reduce pressure loss across the valve to a minimum.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.



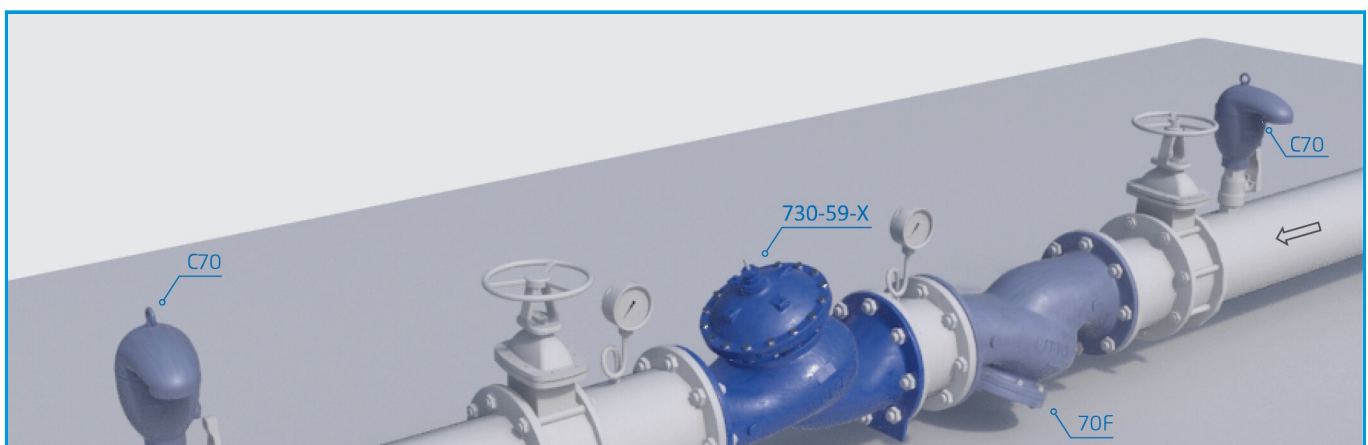
Features & Benefits

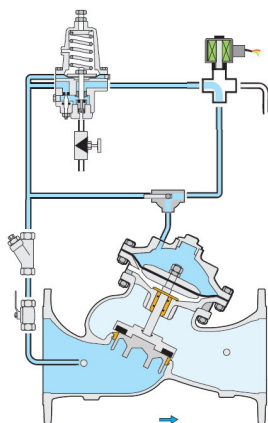
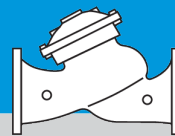
- Designed to - Stand up to the toughest conditions
 - Excellent anti-cavitation properties
 - Wide flow range
 - High stability and accuracy
 - Drip tight sealing
- Double chamber design
 - Moderated valve reaction
 - Protected diaphragm
 - Optional operation in very low pressure
 - Moderated closing curve
- Flexible design - Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) - Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable - Easy maintenance

Typical Applications

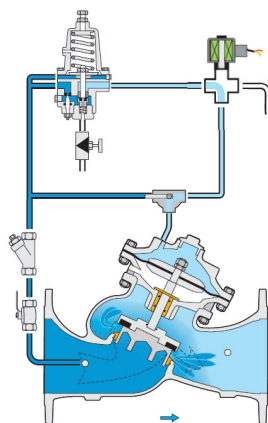
- Filtration system - Fully open with minimum pressure loss during filtration, switching to regulation and sustaining the required pressure for efficient backflush
- Water delivery system - Prioritizing upstream over downstream demand
- Pumping stations - Ensure operating point on pump curve

Typical Installation

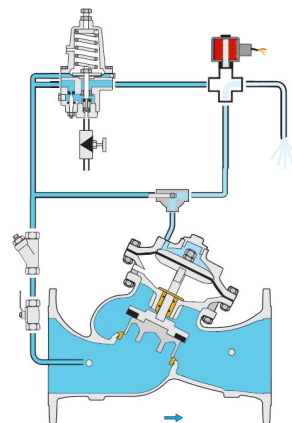




Closed



Regulating



Fully open - electric override

This drawing refers to 1½ – 12"; 40-300 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Size Range:

EN Series: 1½"-16"; DN40-400

ES Series: 2½"-24"; DN65-600

Pattern: "Y" (globe)

Pressure Rating: 16 bar; 25 bar

End Connection: Flanged

Plug Types: Flat disc, V-port, Cavitation cage

Temperature Rating: 80°C

For 60–80°C consult factory

Standard Materials:

Body & Cover: Ductile Iron

Bolts, Nuts & Studs: Stainless Steel

Internals: Stainless Steel, Tin Bronze, Coated Steel & POM

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

Coating: Dark blue Fusion bonded epoxy

For other materials contact BERMAD

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass

Tubing: Stainless Steel or Copper

Fittings: Stainless Steel or Brass

Pilot standard materials:

Body: Stainless Steel, Bronze & Brass

Elastomers: Synthetic Rubber

Internals and Spring: Stainless Steel

Pilot Options:

Various pilots and calibration springs are available.

Select according to valve size and operating conditions.

For more details check relevant pilots product pages.

Solenoid standard materials:

Body: Brass or Stainless Steel

Elastomers: NBR or FPM

Enclosure: Molded Epoxy

Solenoid Electrical Data:

Voltages:

(AC): 24, 110-120, 220-240, (50-60Hz)

(DC): 12, 24, 110, 220

Power Consumption:

(AC): 30VA, inrush; 15VA (8W), holding or 70VA, inrush; 40VA (17.1W), holding

(DC): 8-11.6W

Values may vary according to specific solenoid model.

For more details check solenoid product page.

Notes

- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.
- Recommended continuous flow velocity: 0.1-6.0 m/sec; 0.3-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.