



FLOW CONTROL VALVE, CONSTANT **DOWNSTREAM PRESSURE**

with Downstream Orifice Plate

Model 727-03-U

Hydraulically operated flow control valve with downstream orifice, for constant downstream pressure, that maintains pre-set maximum flow, regardless of fluctuating upstream pressure.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.



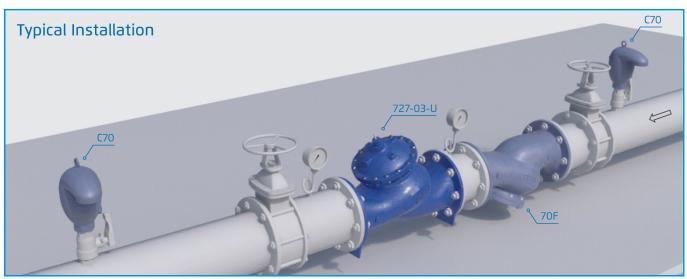
Features & Benefits

- Designed to Stand up to the toughest conditions
 - Excellent anti-cavitation properties
 - Wide flow range
 - High stability and accuracy
 - Drip tight sealing
- Double chamber design
 - Moderated valve reaction
 - Protected diaphragm
 - Optional operation in very low pressure
 - Moderated closing curve
- Flexible design Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable Easy maintenance

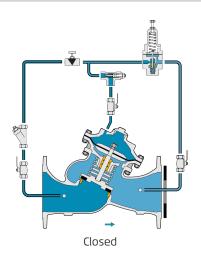
Typical Applications

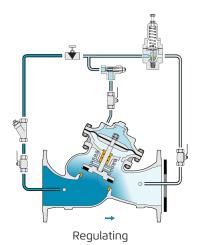
- Reservoir filling flow control and cavitation prevention
- Filtration systems Limiting backflush flow for efficient operation

Typical Installation









This drawing refers to $1\frac{1}{2} - 12^{n}$; 40-300 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Size Range:

EN Series: 1½"-16"; DN40-400 **ES Series:** 2½"-24"; DN65-600

Pattern: "Y" (globe)

Pressure Rating: 16 bar; 25 bar **End Connection:** Flanged

Plug Types: Flat disc, V-port, Cavitation cage

Temperature Rating: 80°C For 60–80°C consult factory

Standard Materials: Body & Cover: Ductile Iron

Bolts, Nuts & Studs: Stainless Steel

Internals: Stainless Steel, Tin Bronze, Coated Steel &

POM

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

Coating: Dark blue Fusion bonded epoxy

For other materials contact BERMAD

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass

Tubing: Stainless Steel or Copper **Fittings:** Stainless Steel or Brass

Pilot standard materials:

Body: Stainless Steel, Bronze & Brass **Elastomers:** Synthetic Rubber **Internals and Spring:** Stainless Steel

Pilot Options:

Various pilots and calibration springs are available. Select according to valve size and operating conditions. For more details check relevant pilots product pages.

Orifice Standard Material: POM-C or Stainless Steel

Notes

- Orifice diameter is calculated for each valve.
- Flow Setting Range: (-)15% and (+)25% from predetermined flow.
- Orifice adds 20-32mm; 0.8"-1.2" to valve length.
- Constant pressure is required at the orifice's downstream.
- Recommended continuous flow velocity: 0.3-6.0 m/sec; 1-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.
- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.



www.bermad.com