

PROPORTIONAL PRESSURE REDUCING VALVE

Model 720-PD

Hydraulically operated, diaphragm actuated, pressure reducing control valve that reduces higher upstream pressure to lower downstream pressure at a fixed ratio. The fixed pressure reducing ratio is determined with regard to valve size and plug type.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.



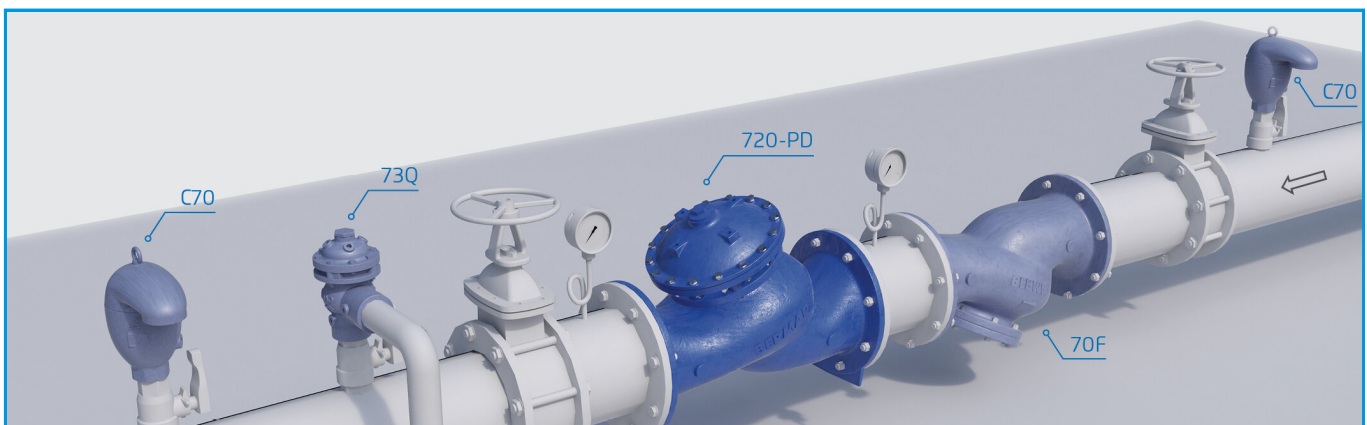
Features & Benefits

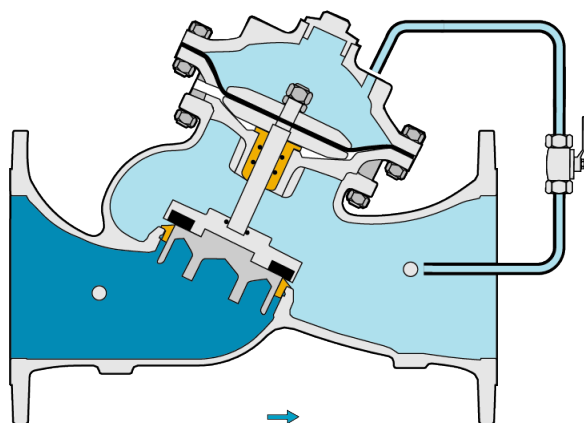
- Designed to - Stand up to the toughest conditions
 - Excellent anti-cavitation properties
 - Wide flow range
 - High stability
 - Drip tight sealing
- Double chamber design
 - Moderated valve reaction
 - Protected diaphragm
 - Optional operation in very low pressure
 - Moderated closing curve
- Flexible design - Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) - Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable - Easy maintenance

Typical Applications

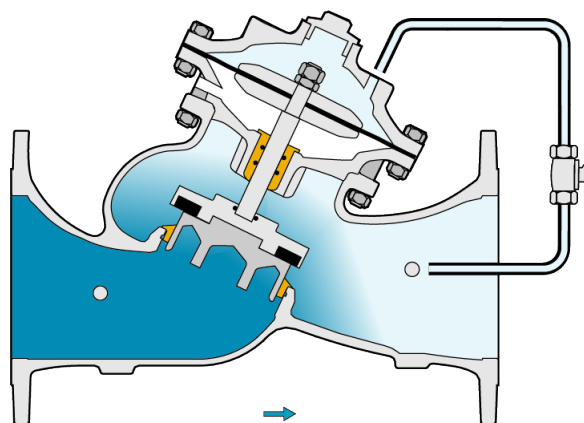
- First stage at a two stage pressure reducing system
- Municipal and national systems - Reducing pressure at downhill pipe lines
- Highrise and midrise buildings - Two stage pressure reduction at the pressure zone inlet
- Pumping stations - Minimize cavitation and noise in circulation valves

Typical Installation





Closed (no system demand)



Regulating

This drawing refers to 1½ – 24"; 40-600 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Size Range:

EN Series: 1½"-16"; DN40-400

ES Series: 2½"-24"; DN65-600

Pattern: "Y" (globe)

Pressure Rating: 16 bar; 25 bar

End Connection: Flanged

Plug Types: Flat disc, V-port, Single cavitation cage

Temperature Rating: 80°C

For 60–80°C consult factory

Standard Materials:

Body & Cover: Ductile Iron

Bolts, Nuts & Studs: Stainless Steel

Internals: Stainless Steel, Tin Bronze, Coated Steel & POM

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

Coating: Dark blue Fusion bonded epoxy

For other materials contact BERMAD

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass

Tubing: Stainless Steel or Copper

Fittings: Stainless Steel or Brass

Reduction Ratios Table:

Valve Size		PD				PD2			
		700 ES		700 EN		700 ES		700 EN	
		Min	Max	Min	Max	Min	Max	Min	Max
1½"	DN40	-	-	2.8	3.2	-	-	2.0	2.4
2"	DN50	-	-	2.8	3.2	-	-	2.0	2.4
2½"	DN65	2.8	3.2	2.8	3.2	2.0	2.4	2.0	2.4
3"	DN80	2.8	3.2	2.7	3.0	2.0	2.4	2.0	2.4
4"	DN100	2.7	3.0	2.6	2.9	2.0	2.4	2.0	2.4
5"	DN125	2.8	3.2	-	-	2.0	2.4	-	-
6"	DN150	2.5	2.8	2.4	2.7	-	-	-	-
8"	DN200	2.4	2.7	2.3	2.6	-	-	-	-
10"	DN250	2.3	2.6	2.2	2.5	-	-	-	-
12"	DN300	2.2	2.5	2.1	2.4	-	-	-	-
14"	DN350	2.1	2.4	-	-	-	-	-	-
16"	DN400	2.1	2.4	2.1	2.3	-	-	-	-
18"	DN450	2.1	2.3	-	-	-	-	-	-
20"	DN500	2.1	2.3	-	-	-	-	-	-
24"	DN600	2.1	2.3	-	-	-	-	-	-

Notes

- Recommended continuous flow velocity: 0.1-6.0 m/sec; 0.3-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi.
- Reduction ratio is proportional to the valve opening rate, which vary due to changes in flow rate and pressures.
- Reduction ratios are based on flow velocity of 2.0-3.0 m / sec; 6.5-10 ft /sec.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the [BERMAD](https://www.bermad.com) website.