



# LEVEL CONTROL VALVE

## with Bi-Level Vertical Float

# Model 450-66

Hydraulically operated control valve that controls reservoir filling and reservoir level. Reservoir filling is in response to a hydraulically controlled non-modulating bi-level vertical float that opens at a pre-set reservoir low level and shuts off drip-tight at a pre-set high level.

The BERMAD 400 Series valves have an advanced design with a full-bore seat and unobstructed flow path. Their one-piece elastomeric assembly ensures long life and reliable actuation in harsh conditions.



#### Features & Benefits

- Line pressure driven Independent operation
- Bi-Level hydraulic float control
  - On/Off service
  - Inherent water refreshment
  - Minimizes noise and cavitation damage
  - Drip tight sealing
- Flexible design Easy addition of features
- Advanced globe hydro-efficient design
  - Unobstructed flow path
  - Single moving part
  - Non-turbulent flow
  - High flow capacity
- Fully supported & balanced diaphragm
  - Excellent low flow regulation performance
  - Progressively restrains valve closing
  - Prevents diaphragm distortion
- In-line serviceable
  - External installation

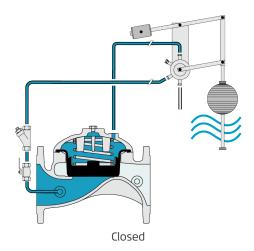
## **Typical Applications**

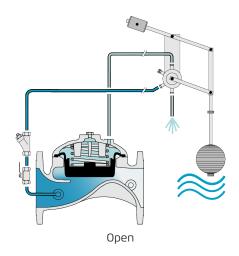
- Level control for water reservoirs
- Bi-Level control for water refreshment and silent operation
- Potable water, fire protection and grey water

## **Typical Installation**









This drawing refers to  $1\frac{1}{2}$  – 6"; 40-150 mm sized valves only. For other sizes please refer to the Model's IOM.

#### Main Valve

**Size Range:** 1½-12"; DN40-300

Pattern: Globe

Pressure Rating: 16 bar

End Connection: Flanged, Threaded, Grooved

Temperature Rating: 60°C

Optional higher temperature: Consult BERMAD

#### **Standard Materials:**

Body & Cover: Ductile Iron

Cover Bolts: Steel

**Diaphragm:** Reinforced EPDM with vulcanized radial

seal disk

Spring: St. St. 302

**Coating:** Dark blue Fusion bonded epoxy

For other materials contact BERMAD

## **Control System**

#### **Standard Materials:**

Accessories: Stainless Steel, Bronze & Brass

**Tubing:** Stainless Steel or Copper **Fittings:** Stainless Steel or Brass

#### Float standard materials:

**Pilot Body:** Brass **Elastomers:** NBR

Internal Parts: Stainless Steel 316 & Brass

**Lever System:** Brass

**Float:** Plastic

Float Rod: Stainless Steel 316 Base Plate: Stainless Steel 316

### Float optional materials:

Metal Parts: Stainless Steel 316

**Elastomers:** EPDM

## Notes

- Each extension rod adds 560 mm; 22". One extension rod is supplied.
- Extra counterweight is required if second extension rod is used.
- If inlet pressure is below 1.0 bar; 15 psi or above 10 bar; 150 psi, consult factory.
- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing.
- Recommended maximum flow velocity: 6.0 m/sec; 20 ft/sec.
- See BERMAD float installation recommendation.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.



#### www.bermad.com