



# LEVEL CONTROL VALVE

## with Modulating Horizontal Float

## Model 450-60

Hydraulically operated control valve that controls reservoir filling and reservoir level. Reservoir filling is accomplished in response to a hydraulically controlled modulating horizontal float that maintains a constant water level, regardless of fluctuating demand.

The BERMAD 400 Series valves have an advanced design with a full-bore seat and unobstructed flow path. Their one-piece elastomeric assembly ensures long life and reliable actuation in harsh conditions.



#### Features & Benefits

- Line pressure driven Independent operation
- Modulating hydraulic float control
  - "Always Full", maximum reservoir volume usage
  - Drip tight sealing
- Flexible design Easy addition of features
- Advanced globe hydro-efficient design
  - Unobstructed flow path
  - Single moving part
  - Non-turbulent flow
  - High flow capacity
- Fully supported & balanced diaphragm
  - Excellent low flow regulation performance
  - Progressively restrains valve closing
  - Prevents diaphragm distortion
- In-line serviceable
  - External installation
  - Easy maintenance
  - Minimal down time

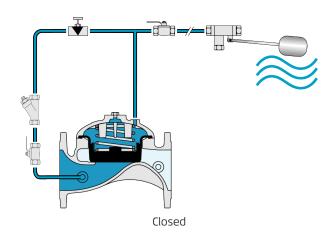
## **Typical Applications**

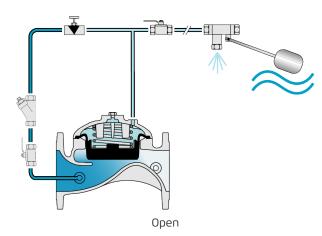
- Level control for small to medium water tanks
- "Always full" Maximizing the use of reservoir volume
- Potable water, fire protection and grey water

### **Typical Installation**









This drawing refers to  $1\frac{1}{2} - 12^{n}$ ; 40-300 mm sized valves only. For other sizes please refer to the Model's IOM.

#### Main Valve

**Size Range:** 1½-12"; DN40-300

Pattern: Globe

Pressure Rating: 16 bar

End Connection: Flanged, Threaded, Grooved

Temperature Rating: 60°C

Optional higher temperature: Consult BERMAD

#### **Standard Materials:**

Body & Cover: Ductile Iron

Cover Bolts: Steel

Diaphragm: Reinforced EPDM with vulcanized radial

seal disk

**Spring:** St. St. 302

Coating: Dark blue Fusion bonded epoxy

For other materials contact BERMAD

### **Control System**

#### **Standard Materials:**

Accessories: Stainless Steel, Bronze & Brass

**Tubing:** Stainless Steel or Copper **Fittings:** Stainless Steel or Brass

#### Float Pilot Standard Materials:

**Body:** Stainless Steel or Brass

**Internals:** Plastic

Float pilot temperature rating: Water up to 40°C; 105°F.

## Notes

- Float pressure rating: 16bar; 230psi.
- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.
- Recommended continuous flow velocity: 0.1-6.0 m/sec; 0.3-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.
- See BERMAD float installation recommendation.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.



#### www.bermad.com