

PRESSURE REDUCING VALVE

Model 420

Hydraulically operated, pressure reducing control valve that reduces higher upstream pressure to lower constant downstream pressure, regardless of fluctuating demand or varying upstream pressure.

The BERMAD 400 Series valves have an advanced design with a full-bore seat and unobstructed flow path. Their one-piece elastomeric assembly ensures long life and reliable actuation in harsh conditions.



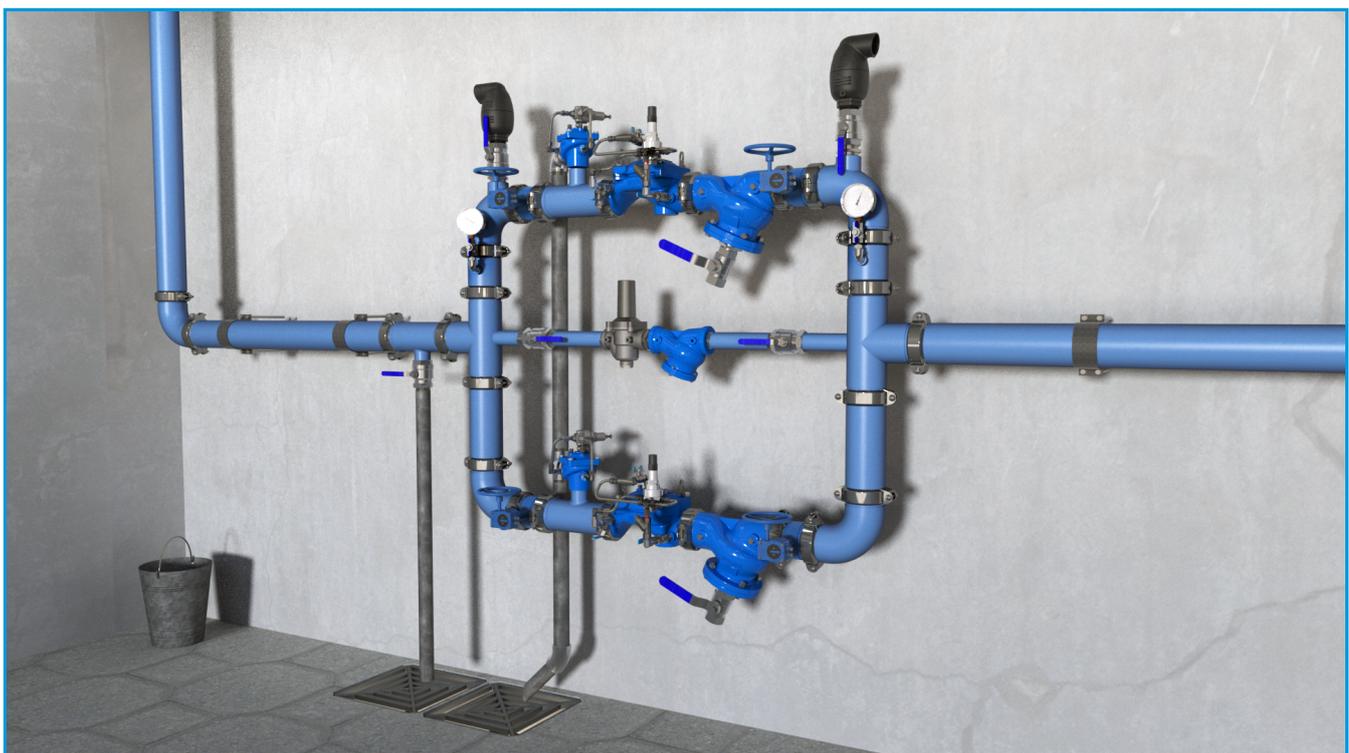
Features & Benefits

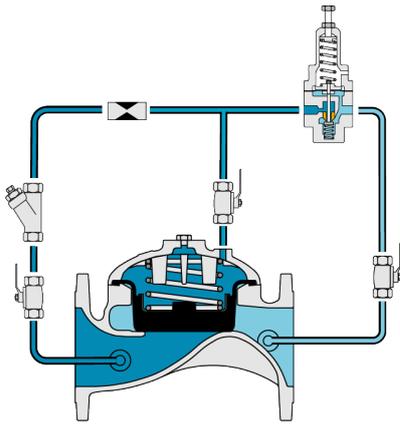
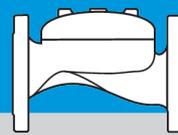
- Line pressure driven – Independent operation
- High performance control trim
 - High stability and accuracy at wide flow range
 - Drip tight sealing
- Flexible design - Easy addition of features
- Advanced globe hydro-efficient design
 - Unobstructed flow path
 - Single moving part
 - Non-turbulent flow
 - High flow capacity
- Fully supported & balanced diaphragm
 - Excellent low flow regulation performance
 - Progressively restrains valve closing
 - Prevents diaphragm distortion
- In-line serviceable
 - Easy maintenance
 - Minimal down time

Typical Applications

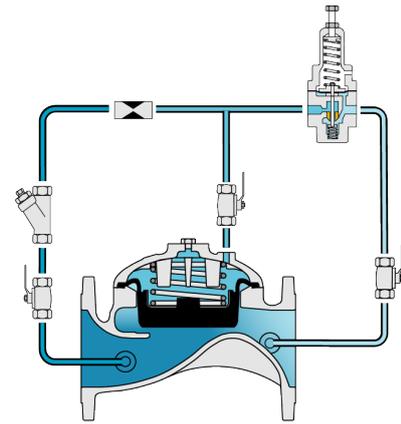
- Highrise and midrise residential buildings - Reducing pressure at the pressure zone inlet
- Municipal systems - Reducing pressure at potable water connections to buildings and structures

Typical Installation





Closed



Regulating

This drawing refers to 1½ – 10"; 40-250 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Size Range: 1½-12"; DN40-300

Pattern: Globe

Pressure Rating: 250 psi

End Connection: Flanged, Threaded, Grooved

Temperature Rating: 140°F

Optional higher temperature: Consult BERMAD

Standard Materials:

Body & Cover: Ductile Iron

Cover Bolts: Steel

Diaphragm: Reinforced EPDM with vulcanized radial seal disk

Spring: St. St. 302

Coating: Dark blue Fusion bonded epoxy

For other materials contact BERMAD

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass

Tubing: Stainless Steel or Copper

Fittings: Stainless Steel or Brass

Pilot standard materials:

Body: Stainless Steel, Bronze & Brass

Elastomers: Synthetic Rubber

Internals and Spring: Stainless Steel

Pilot Options:

Various pilots and calibration springs are available. Select according to valve size and operating conditions. For more details check relevant pilots product pages.

Notes

- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.
- Recommended continuous flow velocity: 0.1-6.0 m/sec; 0.3-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.